

# National Heavy Vehicle Inspection Manual

VERSION 3.0

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## 1. Application

The National Heavy Vehicle Inspection Manual (NHVIM) has been revised by the National Heavy Vehicle Regulator (NHVR) as part of its task to develop and introduce a single national approach to ensuring heavy vehicle roadworthiness. The NHVIM applies to all vehicles that have a gross vehicle mass (GVM) or aggregate trailer mass (ATM) greater than 4.5 tonnes.

The National Heavy Vehicle Inspection Manual (NHVIM) applies to all vehicles that have a gross vehicle mass (GVM) or aggregate trailer mass (ATM) greater than 4.5 tonnes. It provides consistent criteria for when a vehicle should fail a heavy vehicle inspection and therefore be considered defective. The NHVIM details practical information about wear, damage or change to important systems regarding vehicle in-service inspections for owners, operators and administrators in each state and territory.

For a vehicle to be considered roadworthy it must comply with the Heavy Vehicle (Vehicle Standards) National Regulation (known as Vehicle Standards), and the Australian Design Rules (ADRs) relevant to the manufacture date of the vehicle. These contain mandatory requirements for the safe design, construction and maintenance of vehicles and for the control of emissions and noise. Relevant legislation as applicable in each jurisdiction should also be checked for requirements (e.g. specific regulations for passenger transport vehicles).

When using the NHVIM, the following principles are relevant:

Equipment required by the Vehicle Standards or ADRs to be part of a vehicle must be present and work properly

Equipment that is essential for compulsory components to function, the safe operation of a vehicle, or the control of its emissions, must be kept in good condition.

Equipment that is not required by the Vehicle Standards and has no direct effect on the vehicle's safe operation or the control of its emissions does not have to function, as long as it does not interfere with compulsory equipment that is required

Manufacturers' recommendations relevant to the safety of particular vehicle parts or to the control of emissions must be considered

Test methods or other conditions have not been specified except where they are necessary to determine whether criteria are met.

Examiners will utilise their qualifications and experience in vehicle repairs and maintenance and refer to any relevant information regarding vehicle manufacturer's specifications to ensure that the vehicle meets the requirements of the Vehicle Standards or ADRs.

Relevant ADRs are noted at the beginning of each section of the NHVIM. Some of the ADRs may have been repealed or updated since publication of the NHVIM, however, depending on the age of the vehicle being inspected, the ADR or aspects of the ADR may still be applicable. All relevant documents should be consulted for a complete list of the requirements.

# Introduction

Some inspection processes and standards apply only to certain heavy vehicles. Similarly, a heavy vehicle may have been exempted from a Vehicle Standard, dimension or ADR<sup>1</sup>.

An ADR, Heavy Vehicle (Vehicle Standards) National Regulation or Heavy Vehicle (Mass, Dimension and Loading) National Regulation developed after publication of the NHVIM may allow a variation or exemption.

There are some common vehicle types which are often provided exemptions from Vehicle Standards, dimensions or ADRs. Where such vehicles do not meet a standard, an exemption will be provided. Examples of these vehicles and their exemption types are provided in the table below.

Vehicle type	Typical Exemptions	Exemption tool
SPV	Dimensions, Axle groups and axle spacing	VS Exemption permit, Notice, IPA Schedule 5 exemption
PBS vehicle	Dimensions, Axle groups and axle spacing	PBS Vehicle Approval, VS Exemption permit, IPA Schedule 5 exemption
Modified vehicle	Any non-compliances possible	VS Exemption permit
Oversize vehicles	Dimensions	IPA Schedule 5 exemption

## 2. Purpose

The purpose of the NHVIM is to provide authorised officers (including safety compliance officers and police), approved vehicle examiners (AVEs) and other vehicle inspectors with a nationally consistent set of failure criteria to be applied when conducting a heavy vehicle inspection. It also provides vehicle operators with an easy to follow set of requirements to know when a vehicle is considered defective.

## 3. Scope

The NHVIM will provide guidance to Authorised Officers, AVEs and other vehicle inspectors on the national failure criteria for heavy vehicle roadworthiness.

The NHVIM is intended to apply to in-service heavy vehicles. Where heavy vehicles have been modified, Authorised Officers and AVEs will need to assess the vehicle against whatever approvals have been issued for the heavy vehicle in question. These may be in the form of an engineer's report, a Vehicle Standards exemption, a second stage manufacturer identification plate or a modification plate or label which signifies that the modifications have been carried out to an accepted standard.

The NHVIM will be supplemented by administrative processes and procedures.

As vehicle technologies are forever evolving it isn't possible to include all of them in the HVIM. However, the NHVR constantly observes these developing technologies and include them on our forward work program for consideration in future revisions to the NHVIM.

For the present, if systems are included on a vehicle but a failure criteria has not yet been included in the NHVIM authorised officers and AVEs are requested to refer to the original manufacturer specifications.

It is important to note that the Vehicle Standards, including the ADRs and the original heavy vehicle manufacturer's specifications take precedence over the requirements of the NHVIM.

## 4. Objectives

The use of the same failure criteria in all jurisdictions for heavy vehicle inspections will ensure a more consistent approach to the management and detection of vehicles which are unsafe.

As a general rule the application of consistent failure criteria will prevent duplication of effort within and between jurisdictions and through mutual recognition lead to a more efficient transfer of heavy vehicles between states and territories.

## 5. Consultation

The failure criteria set out in the NHVIM reflect current consultation with road user groups, road transport authorities, police agencies, manufacturers and suppliers. The NHVR seeks to continually update and improve the NHVIM. Contributions and feedback may be made by sending an email to [vehiclestandards@nhvr.gov.au](mailto:vehiclestandards@nhvr.gov.au)

## 6. Heavy Vehicle Inspection Checklist

This checklist has been provided as a guide to the types of information that may need to be collected, or components that need to be inspected, during a vehicle inspection. This checklist is not a reason for rejection.



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## Heavy Vehicle Inspection Checklist

This checklist is used to complete a vehicle inspection that meets maintenance management standard 4 criteria(4). The inspection must be completed or supervised by a suitably qualified person whose name and signature must appear on the form.

\*These fields are not mandatory.

Registration #	Owner's Details
Reason for inspection*	Inspection location*
Inspection date	Make*
Inspection time*	Model*
Odometer	VIN or fleet #
Registration expiry date*	Vehicle colour*

Cross out those items not applicable.

Tick for Pass Cross for Fail

☐ ☐

Item	Pass	Fail
<b>Identification</b>		
1 Registration plates affixed and legible	<input type="checkbox"/>	<input type="checkbox"/>
2 Compliance plate affixed	<input type="checkbox"/>	<input type="checkbox"/>
<b>Lights / electrical</b>		
3 Park / tail / number plate / clearance	<input type="checkbox"/>	<input type="checkbox"/>
4 Head lights / auxiliary lights	<input type="checkbox"/>	<input type="checkbox"/>
5 Brake lights	<input type="checkbox"/>	<input type="checkbox"/>
6 Reflectors / lenses	<input type="checkbox"/>	<input type="checkbox"/>
7 Warning device / turning indicators	<input type="checkbox"/>	<input type="checkbox"/>
8 Wipers / washers	<input type="checkbox"/>	<input type="checkbox"/>
<b>Glazing</b>		
9 Material / visibility	<input type="checkbox"/>	<input type="checkbox"/>
10 Window operation	<input type="checkbox"/>	<input type="checkbox"/>
<b>Seats / seat belts</b>		
11 Mountings / construction	<input type="checkbox"/>	<input type="checkbox"/>
12 Fitting/operation/condition	<input type="checkbox"/>	<input type="checkbox"/>
<b>Wheels &amp; tyres</b>		
13 Wheels / security	<input type="checkbox"/>	<input type="checkbox"/>
14 Wheel bearings	<input type="checkbox"/>	<input type="checkbox"/>
15 Tyres tread depth & condition	<input type="checkbox"/>	<input type="checkbox"/>
<b>Body / fittings/ protrusions</b>		
16 Corrosion / security / damage	<input type="checkbox"/>	<input type="checkbox"/>
17 Door / bonnet / catches	<input type="checkbox"/>	<input type="checkbox"/>
18 Rear vision mirrors	<input type="checkbox"/>	<input type="checkbox"/>
19 Rear marker plates	<input type="checkbox"/>	<input type="checkbox"/>
20 Body fittings / bumper bars	<input type="checkbox"/>	<input type="checkbox"/>
<b>Tow couplings</b>		
21 Auto tow couplings	<input type="checkbox"/>	<input type="checkbox"/>
22 King pin / skid plate	<input type="checkbox"/>	<input type="checkbox"/>
23 Tow eye / drawbar / safety chains	<input type="checkbox"/>	<input type="checkbox"/>
24 Ball race turn table	<input type="checkbox"/>	<input type="checkbox"/>
25 Goose neck	<input type="checkbox"/>	<input type="checkbox"/>

Tick for Pass Cross for Fail

☐ ☐

Item	Pass	Fail
<b>Braking</b>		
26 Brake components	<input type="checkbox"/>	<input type="checkbox"/>
27 Brake operation (refer notes)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Steering</b>		
28 Steering box / pitman arm	<input type="checkbox"/>	<input type="checkbox"/>
29 Arms / linkages / wheel	<input type="checkbox"/>	<input type="checkbox"/>
30 King pins	<input type="checkbox"/>	<input type="checkbox"/>
31 Free play	<input type="checkbox"/>	<input type="checkbox"/>
<b>Suspension</b>		
32 Springs	<input type="checkbox"/>	<input type="checkbox"/>
33 Hangers / pins / bushes	<input type="checkbox"/>	<input type="checkbox"/>
34 Air bags / air suspension	<input type="checkbox"/>	<input type="checkbox"/>
35 Shock absorbers	<input type="checkbox"/>	<input type="checkbox"/>
36 Axles / cross members	<input type="checkbox"/>	<input type="checkbox"/>
<b>Oil / fuel leaks</b>		
37 Engine / driveline	<input type="checkbox"/>	<input type="checkbox"/>
38 Steering / accessories	<input type="checkbox"/>	<input type="checkbox"/>
<b>Exhaust</b>		
39 Leaks / design / security	<input type="checkbox"/>	<input type="checkbox"/>
40 Emissions	<input type="checkbox"/>	<input type="checkbox"/>
<b>Mountings</b>		
41 Engine / transmission	<input type="checkbox"/>	<input type="checkbox"/>
42 Body	<input type="checkbox"/>	<input type="checkbox"/>
<b>Air systems</b>		
43 Leaks / low air warning / contamination	<input type="checkbox"/>	<input type="checkbox"/>
44 Breakaway protection	<input type="checkbox"/>	<input type="checkbox"/>
<b>Under body / chassis</b>		
45 Cracks / security	<input type="checkbox"/>	<input type="checkbox"/>
46 Corrosion	<input type="checkbox"/>	<input type="checkbox"/>
<b>Mudguards / mud flaps</b>		
47 Fitted as required	<input type="checkbox"/>	<input type="checkbox"/>

### Notes:

1. If manufacture specifications are unknown refer to the Heavy Vehicle Inspection Manual for minimum requirements.
2. For a heavy vehicle built after 1930, the service brake must bring the vehicle or combination to a stop within 16.5m from a speed of 35km/h.
3. Trailer breakaway protection must be checked for operation.

Name: \_\_\_\_\_

Signature: \_\_\_\_\_

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# Introduction

## 7. Heavy Trailer Inspection Checklist

This checklist has been provided as a guide to the types of information that may need to be collected, or components that need to be inspected, during a vehicle inspection. This checklist is not a reason for rejection.



NHVR  
National Heavy Vehicle Regulator

Version 1.0  
June 2021

### Heavy Trailer Inspection Checklist

This checklist has been provided as a guide to the types of information that may need to be collected, or components that need to be inspected, during a vehicle inspection. This checklist is not a reason for rejection.

\*These fields are not mandatory.

Registration #		Owner's details	
Reason for inspection*		Inspection location*	
Inspection date		Make/model*	
Inspection time*		Body type*	
Registration expiry date*		Main body colour*	

Cross out those items not applicable.  
Tick for Pass Cross for Fail

Item	Pass	Fail
<b>Identification</b>		
1 Registration plates affixed and legible	<input type="checkbox"/>	<input type="checkbox"/>
2 Compliance plate affixed	<input type="checkbox"/>	<input type="checkbox"/>
<b>Braking</b>		
3 Brake components	<input type="checkbox"/>	<input type="checkbox"/>
4 Breakaway protection	<input type="checkbox"/>	<input type="checkbox"/>
5 Service brake	<input type="checkbox"/>	<input type="checkbox"/>
6 Park brake	<input type="checkbox"/>	<input type="checkbox"/>
7 Brake connections	<input type="checkbox"/>	<input type="checkbox"/>
<b>Couplings</b>		
8 Drawbar	<input type="checkbox"/>	<input type="checkbox"/>
9 Towing attachments	<input type="checkbox"/>	<input type="checkbox"/>
10 Skid plates	<input type="checkbox"/>	<input type="checkbox"/>
11 Kingpin	<input type="checkbox"/>	<input type="checkbox"/>
12 Safety chains	<input type="checkbox"/>	<input type="checkbox"/>
<b>Wheels, tyres and hubs</b>		
13 Wheels/rims	<input type="checkbox"/>	<input type="checkbox"/>
14 Wheel nuts/fasteners	<input type="checkbox"/>	<input type="checkbox"/>
15 Tyres	<input type="checkbox"/>	<input type="checkbox"/>
16 Hubs	<input type="checkbox"/>	<input type="checkbox"/>
17 Wheel bearings	<input type="checkbox"/>	<input type="checkbox"/>

Item	Pass	Fail
<b>Structure and body condition</b>		
18 Mudguards	<input type="checkbox"/>	<input type="checkbox"/>
19 Mudflaps	<input type="checkbox"/>	<input type="checkbox"/>
20 Chassis, sub-frame	<input type="checkbox"/>	<input type="checkbox"/>
21 Number plates	<input type="checkbox"/>	<input type="checkbox"/>
22 Rear marking plates (as per VSB12)	<input type="checkbox"/>	<input type="checkbox"/>
23 Tray/body condition (if applicable)	<input type="checkbox"/>	<input type="checkbox"/>
<b>Lights /and reflectors</b>		
24 Brake lights	<input type="checkbox"/>	<input type="checkbox"/>
25 Direction indicator lights	<input type="checkbox"/>	<input type="checkbox"/>
26 Tail lights	<input type="checkbox"/>	<input type="checkbox"/>
27 Reversing lights (optional)	<input type="checkbox"/>	<input type="checkbox"/>
28 Reflectors (front / side / rear)	<input type="checkbox"/>	<input type="checkbox"/>
29 Front position light	<input type="checkbox"/>	<input type="checkbox"/>
30 Number plate light	<input type="checkbox"/>	<input type="checkbox"/>
31 Clearance/end outline marker lights (front / rear)	<input type="checkbox"/>	<input type="checkbox"/>
32 Side marker lights	<input type="checkbox"/>	<input type="checkbox"/>

**Notes:**  
1. If manufacture specifications are unknown refer to the Heavy Vehicle Inspection Manual for minimum requirements.  
2. For a heavy vehicle built after 1930, the service brake must bring the vehicle or combination to a stop within 16.5m from a speed of 35km/h.  
3. Trailer breakaway protection must be checked for operation.

Name: \_\_\_\_\_ Signature: \_\_\_\_\_

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